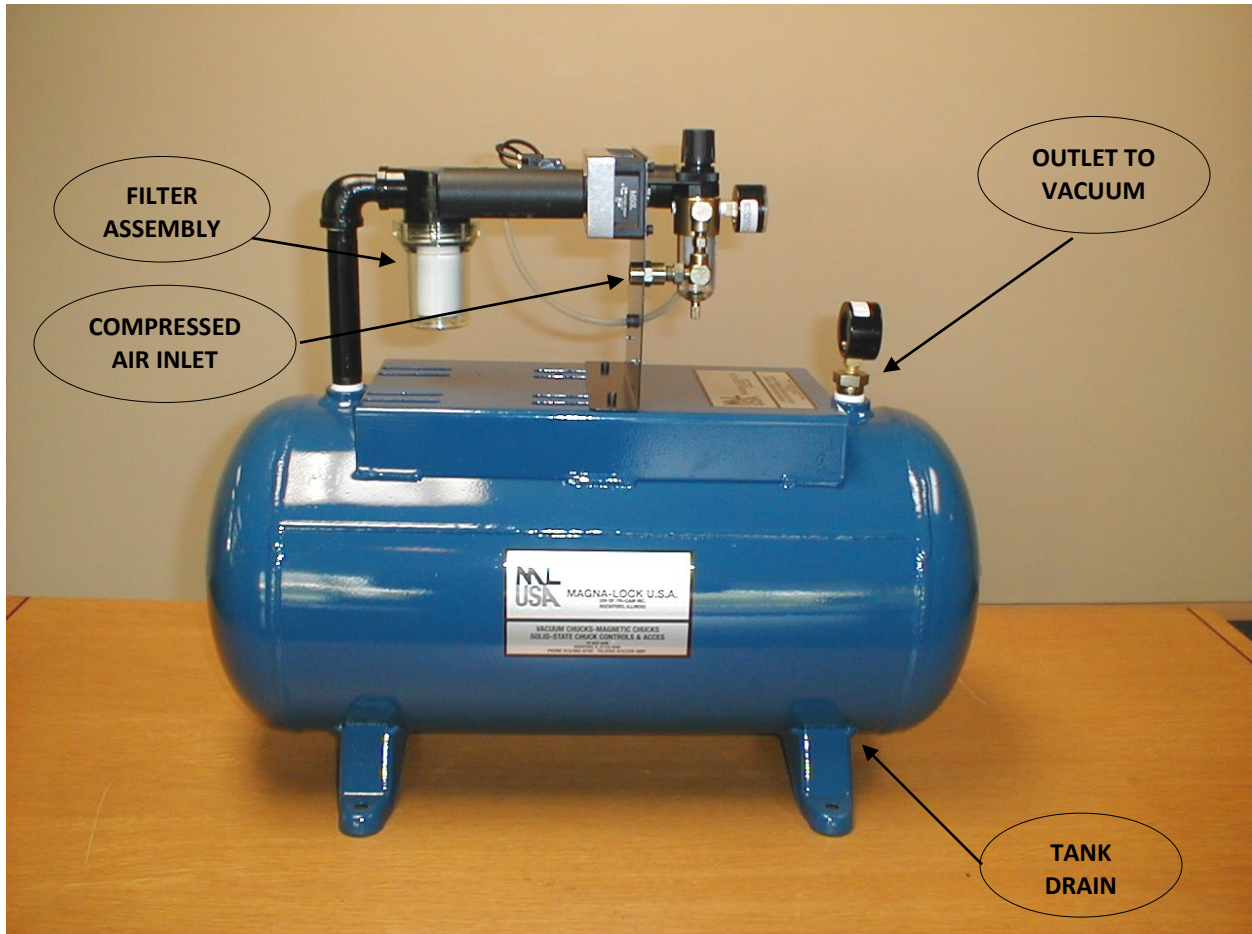


VACMASTER III

Installation Instructions



1. Locate the unit in a suitable position near the machine
2. Attach incoming compressed air supply to 1/4" NPT fitting on back of panel
3. Attach outlet vacuum line to the chuck or dump valve assembly at the chuck
4. Close vacuum tank drain valve
5. Adjust the air pressure to 60 – 80 PSI with the regulator adjustment knob
6. Confirm proper operation, the system is set at the factory to shut off when the vacuum reaches 24 inches of mercury and to turn on when vacuum falls below 21 inches of mercury
7. Adjustment of the vacuum range is made by turning the set screw on the adjustment switch located on the back side of the panel

If you should have any questions regarding these procedures, please contact us immediately. NOTE: All information is offered in good faith, without guarantee

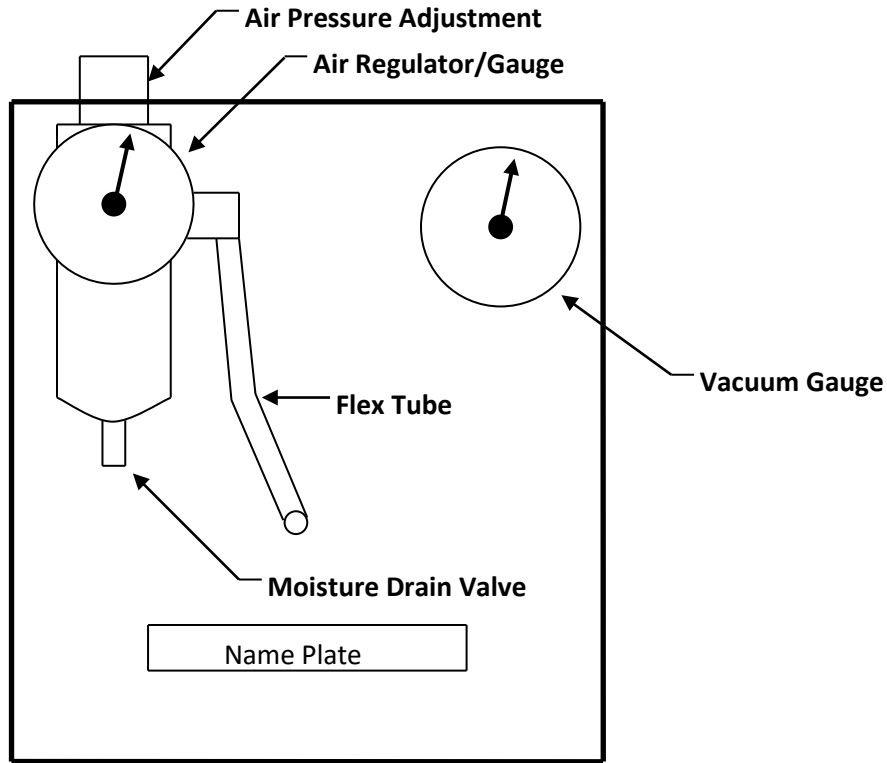


5015 28th Avenue
Rockford, IL 61109
Phone (815) 962-8700
Fax (815) 398-0285
info@magnalock.com

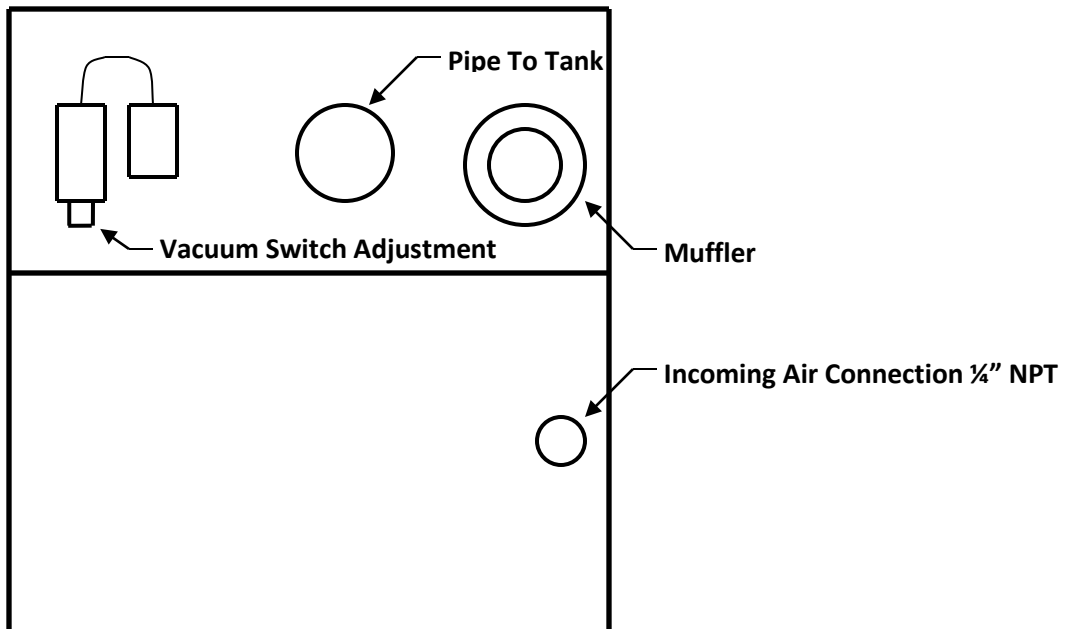
or obligation for the accuracy of sufficiency thereof, or the results obtained, and are accepted at user's risk.

01/12 VacMaster III Inst

Panel Layout



FRONT SIDE



BACK SIDE