

2730 Eastrock Drive Rockford, IL 61109 ph. (815)962-8700 fax (815)398-0285

info@magnalock.com
www.magnalock.com



Please refer to our most current sales brochure for details on each model including size specifications, usage application, accessories and for ordering specifications. Page numbers have been provided under each heading for your convenience. It is not practicable to list pricing for all of our products due to constant changes in manufacturing and raw material costs. Pricing is listed for our most popular models that we stock at our facilities. If you desire pricing on items not listed below, please call our sales department for a prompt quotation.

Need a copy of our brochure? Call us today—we'd love to send you one!

Electromagnetic Chucks-pages 5 thru 7

HL-612 HL 612 Electromagnetic Low Profile chuck. Overall dimensions 6" x 12" long x 3" high. Top plate \$1,750.00 each constructed with .125" wide magnetic poles and .03125" wide non-magnetic separators extending the full length of the chuck. Complete with adjustable backstop, end stop, 6' SO type power cord connected to a twist-lock type connector and hold-down clamps. 115/230 VDC @ 53 watts, approx. 55 lbs.

- We repair all makes of electromagnetic chucks and we restore them to "like new" condition with a 2 year warranty.
- Do you have an older chuck that doesn't suit your needs anymore? We can rebuild it-call today for a quote.
- Does your chuck appear to working properly but your parts are slipping? It's possible you need your top plate replaced. We can help you with that. Contact us today to discuss top plate replacements.

Accessories for Electromagnetic Chucks-page 8

MV-6A Vise	Model MV-6A Easy to use, Magna-Vise, Holds rigid non-magnetic materials such as brass, copper, plastic, aluminum and others. Magna-Vises come in their own high quality wooden case, wrapped in protective cloth to protect from nicks and scratches. Dimensions are 6.375" (L) x 1.5625" (W) x .100" (thickness).	\$480.00	pair
MV-6 Vise	Model MV-6 Easy to use, Magna-Vise, Holds rigid non-magnetic materials such as brass, copper, plastic, aluminum and others. Magna-Vises come in their own high quality wooden case, wrapped in protective cloth to protect from nicks and scratches. Dimensions are 6.375" (L) x 1.5625" (W) x .155" (thickness).	\$470.00	pair
MV-10 Vise	Model MV-10 Easy to use, Magna-Vise, Holds rigid non-magnetic materials such as brass, copper, plastic, aluminum and others. Magna-Vises come in their own high quality wooden case, wrapped in protective cloth to protect from nicks and scratches. Dimensions are 10" (L) x 1.5625" (W) x .155" (thickness).	\$755.00	pair

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Rotary Electromagnetic Chuck Spare Parts-page 9

197291	Standard Collector Ring Assembly 1/2"	\$780.00	each
198847	Brushholder Assembly 1/2"	\$650.00	each
198857	1/2" Brush Assembly Replacement Kitset includes 2 Brushes with	\$125.00	each
	pigtails, 2 Springs & 2 Sta-Kon		
203990	3/4" Collector Ring Assembly	\$1,450.00	each
198308	Brush Holder Assembly 3/4"	\$1,325.00	each
199918Kit	3/4" Brush Assembly Replacement Kitset includes 2 Brushes with	\$135.00	each
	pigtails, 2 Springs & 2 Sta-Kon		
199911	Smith Rubber Gasket	\$20.00	each
226400450	O- Ring	\$20.00	each

We also stock standard replacement parts (Collector Ring, Brush Assembly Kit, etc.) for Blanchard Rotary Electromagnetic Models, call for pricing.

Controls for Electromagnetic Chucks-page 11 and 12

Self-Contained C	Chuck Controls								
F15MY1	\$925.00	each							
SCC-115-150S Superseded-use SCC-115-300S Replacement parts and Repairs for these models are still available.									
SCC-115-300S									
SCC-230-150S	Superseded-use SCC-230-300S Replacement parts and Repairs for these models are still available	ble.							
SCC-230-300S	SCC-230-300S remote operated auto chuck control unit. 115/230 VAC, 230 VDC, 300 total watts. Variable hold 0 to 100%, auto demag cycle, fast or slow. Operation modes: full on, variable hold, residual, release (demag) and indicator lights. NEMA enclosure with 8 foot AC input cord, 8 foot DC output cord. Weighs 30 lbs.	\$2,100.00	each						

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Spare Parts for Chuck Controls for Electromagnetic Chucks-page 11 and 12

Chuck Controller Spare Parts					Chuck Controller Model Number															
Part Number	Description	Price	Unit of Measurement	F15MY1	SCC-115-300S	SCC-230-300S	CC-115-500S	CC-230-500S	CC-115-750S	CC-230-750S	CC-115-1000S	CC-230-1000S	CC-115-1500S	CC-230-1500S	CC-230-2000S	CC-230-3000S	CC-230-5000S	CC-230-7500S	CC-230-10000S	204725 Remote
368540	Varistor	\$10.00	ea.					V		V		٧		V	V					
368535	Knob	\$15.00	ea.	V	٧	V														V
368536	Knob	\$15.00	ea.		V	V														V
368513	Toggle Seal Boot	\$16.50	ea.	٧																
368541	Cord w/plug	\$32.50	ea.	V	V	٧														
232070803	Relay	\$40.00	ea.				V	V	V	V	V	V	V	V	V	V	V	V	V	
235408021	Switch	\$40.00	ea.		V	V														
368507	Potentiometer	\$60.00	ea.	V																
368523	Lamp Holder	\$60.00	ea.		V	V														
369248	Green Light	\$65.00	ea.																	V
369249	Red Light	\$65.00	ea.																	٧
369250	White Light	\$65.00	ea.																	٧
369251	Amber Light	\$65.00	ea.	V																V
368506 368529	Toggle Switch	\$75.00 \$130.00	ea.	ν	./	./														
368529	Switch Proportional Controller	\$330.00	ea.	٧	V	V														√
2049457	Power Board	\$430.00	ea.		V	V	V	V	٧	V	V	V	V	V	V	V	V	V	V	
2049458A	Control Board	\$435.00	ea.		V	V	V	V	V	V	V	V	V	V	V	V	V	V	V	
Service	Control Board Se	rt Up & Testir	ng, thi	is is a re	quired	item o	n certa	in chuc	k contr	ols for r	eplace	ment o	f Contro	ol Board	d, part i	#20494	58A		\$65/1	ır.



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\$2,750.00

each

Vacuum Chucks- pages 14

MAV-612 Grid Pattern Vacuum chuck. MIC 6, tool plate aluminum, with overall \$755.00 each dimensions of 6"(w) x 12"(L) x 1 ½"(thick). 1/8" wide grooves, ¾" deep with a .75" groove pattern. Single ¼" NPT vacuum supply port, number of orifices to be determined by customer. ¼" thick precision ground steel back plate, which makes the overall height of chuck 1.75". Easy mounting with machine carbon steel base plate or clamping grooves. Weight 16 lbs.

- Did you know that only your machine size limits the size of the vacuum chucks that we can manufacture for you? The possibilities are almost endless. Call today for a quote!
- Our vacuum chucks are available with many groove sizes & patterns in rectangular & circular shapes.
- We offer special woodworking chucks that are economical and specialized for the woodworking industry. Contact us today for a quote!

Vacuum Systems-page 17

VacMaster III

Vac Master III, automatic vacuum supply system. Includes 12 gallon vacuum storage tank with drain valve, 4 stage venture type vacuum pump with adjustable energy saver switch for automatic on/off operation. Only consumes air when vacuum level falls below preset level. Also includes, air filter, regulator, gauge assembly, vacuum intake filter, piping. Operates on shop air, requires 4.2 CFM air supply @ 58 PSI

Our vacuum systems can be tailored to your specifications, call today for pricing!

Accessories for Vacuum Chucks-pages 14 thru 16

Channel Se	al for all Vacuum Chucks		
363000-OR	Channel Seal-ORANGE1/16" X 9/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/16" = + .032/016 on all sizes of 1/16" material. Normal height tolerances: 1" or under = +/032	\$0.95	foot
363001-BK	Channel Seal-BLACK1/16" \times 17/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/16" = +.032/016$ on all sizes of $1/16"$ material. Normal height tolerances: 1" or under = $+/032$	\$1.40	foot
363002-BK	Channel Seal-BLACK1/16" \times 25/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/16'' = +.032/016$ on all sizes of $1/16''$ material. Normal height tolerances: 1" or under = $+/032$	\$1.90	foot
363003-BK	Channel Seal-BLACK1/4" X 7/16" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/4" = +/032 on all sizes of 1/4" material. Normal height tolerances: 1" or under = +/032	\$2.05	foot
363004-OR	Channel Seal-ORANGE1/8" X 5/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.35	foot
363005-BK	Channel Seal-BLACK1/8" X 9/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.10	foot
363005-OR	Channel Seal-ORANGE1/8" X 9/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.10	foot
363006-BK	Channel Seal-BLACK1/8" X 5/16" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.20	foot
363006-OR	Channel Seal-ORANGE1/8" X 5/16" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.20	foot
363007-BK	Channel Seal-BLACK1/8" X 3/8" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.35	foot

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363007-OR	Channel Seal-ORANGE $1/8" \times 3/8"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes of	\$1.35	foot
	1/8" material. Normal height tolerances: 1" or under = +/032		
363008-OR	Channel Seal-ORANGE1/8" X 7/16" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.50	foot
363009-BK	Channel Seal-BLACK1/8" X 17/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.75	foot
363010-BK	Channel Seal-BLACK1/8" X 5/8" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of	\$1.90	foot
	1/8" material. Normal height tolerances: 1" or under = +/032		
363011-BK	Channel Seal-BLACK1/8" x 21/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$2.00	foot
363013-OR	Channel Seal-ORANGE $1/8" \times 3/4"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes of	\$2.20	foot
	1/8" material. Normal height tolerances: 1" or under = +/032		
363014-OR	Channel Seal-ORANGE1/8" x 25/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes	\$2.30	foot
	of 1/8" material. Normal height tolerances: 1" or under = +/032		
363015-OR	Channel Seal-ORANGE $1/8" \times 13/16"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes	\$2.35	foot
	of 1/8" material. Normal height tolerances: 1" or under = +/032		
363016-BK	Channel Seal-BLACK $1/8" \times 27/32"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes of	\$2.50	foot
	1/8" material. Normal height tolerances: 1" or under = +/032		
363017-OR	Channel Seal-ORANGE $1/8" \times 7/8"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes of	\$2.50	foot
	1/8" material. Normal height tolerances: 1" or under = +/032		
363019-BK	Channel Seal-BLACK $1/8" \times 15/16"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes of	\$2.60	foot
	1/8" material. Normal height tolerances: 1" or under = +/032		
363026-BK	Channel Seal-BLACK1/8" x 1 - 5/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes	\$3.20	foot
	of 1/8" material. Normal height tolerances: 1" or over = +/015		
363027-BK	Channel Seal-BLACK $1/8" \times 1 - 9/32"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes	\$3.20	foot
	of 1/8" material. Normal height tolerances: 1" or over = +/015	4	
363028-BK	Channel Seal-ORANGE1/8" x 15/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes	\$1.60	foot
	of 1/8" material. Normal height tolerances: 1" or under = +/032	4	
363028-OR	Channel Seal-ORANGE1/8" x 15/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes	\$1.60	foot
	of 1/8" material. Normal height tolerances: 1" or under = +/032	4	
363029-BK	Channel Seal-BLACK1/8" \times 9/16" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = \pm .032/016 on all sizes of	\$1.95	foot
	1/8" material. Normal height tolerances: 1" or under = +/032	4	
363030-OR	Channel Seal-ORANGE1/4" \times 9/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/4$ " = +/032 on all sizes of	\$1.40	foot
	1/4" material. Normal height tolerances: 1" or under = +/032	4	
363031-OR	Channel Seal-ORANGE $1/4$ " x 5/16" Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/4$ " = +/032 on all sizes of	\$1.50	foot
252222 22	1/4" material. Normal height tolerances: 1" or under = +/032	44.70	
363032-OR	Channel Seal-ORANGE1/4" x 3/8" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/4" = +/032 on all sizes of 1/4"	\$1.70	foot
252222 22	material. Normal height tolerances: 1" or under = +/032	40.45	
363033-OR	Channel Seal-ORANGE1/4" x 17/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/4" = +/032 on all sizes of	\$2.15	foot
262024 BV	1/4" material. Normal height tolerances: 1" or under = +/032 Channel Seal-BLACK1/4" x 25/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/4" = +/032 on all sizes of 1/4"	ć2.05	f+
363034-BK	Channel Seal-BLACK1/4 \times 25/32 Sola in 50 jt. standard length colls. Normal thickness tolerances: 1/4 = +/032 on all sizes of 1/4 material. Normal height tolerances: 1" or under = +/032	\$2.95	foot
262024.00	Channel Seal-ORANGE1/4" \times 25/32" Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/4$ " = +/032 on all sizes of	ć2.05	f+
363034-OR		\$2.95	foot
363243-BK	1/4" material. Normal height tolerances: 1" or under = +/032 Channel Seal - BLACK1/8" X 1/2" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = +.032/016 on all sizes of	\$1.80	foot
303243-BK	Channel Seal - BLACK1/8" X 1/2" Sold in 50 ft. standard length coils. Normal thickness tolerances: 1/8" = + .032/016 on all sizes of 1/8" material. Normal height tolerances: 1" or under = +/032	\$1.80	foot
363243-OR	Channel Seal-ORANGE. $1/8" \times 1/2"$ Sold in 50 ft. standard length coils. Normal thickness tolerances: $1/8" = +.032/016$ on all sizes of	\$1.80	foot
JUJ24J-UN	Channel Sear-OnAnog $1/8 \times 1/2 = 30$ of all 30 ft. standard length collis. Normal thickness tolerances. $1/8 = +0.032/-0.016$ off all sizes of $1/8$ material. Normal height tolerances: 1" or under = $+/-0.032$	00.17	joot
	1/0 material. Normal meight tolerances. 1 of anater - 1/1.002		

 $Channel\,seal\,is\,sold\,by\,the\,foot\,in\,50\,foot\,rolls\,only.\,\,We\,offer\,discounting\,for\,larger\,volume\,purchasing\,as\,follows:$

- 25% discount for single part number quantity purchase of 1,000 feet or more
- please call to inquire about discounting of single part number quantity purchase of 2,000 feet or larger
- Discounting applies to same part number purchases only. Quantities of multiple part numbers cannot be combined to qualify for discounting.
- Magna Lock USA, Inc. reserves the right to revoke or refuse any discounting when customer's account becomes past due and is consistently not kept current with terms.

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Less Battery.

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Magnetic Lifts-pages 20 and 21

LB-5G Power Grip battery operated lift magnet. Rated lifting capacity 5,000 LBS, 12 Volt DC @ 104 watts, 7 ½" x 20 1/8" x 19 ¾" height to clevis. Weight 250 LBS. Operates on self-contained automotive type storage batteries resulting in maximum convenience, versatility and dependability. No need for external power cords. Standard unit complete with built-in chargers. Makes loading and unloading of machines simple and fast. Supplied with charger cable.

\$3,100.00 each

Our most popular	battery operate	ed lift magnets:
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Model	Rated Lifting	
Number	Capacity	Ideal Purpose
LB-2G	2500 LB	lifting mild steel with smooth surface
LB-5G	5000 LB	lifting mild steel with smooth surface
LB-7G	7500 LB	lifting mild steel with smooth surface
LB-10G	10,000 LB	lifting mild steel with smooth surface
LB-15G	15,000 LB	lifting mild steel with smooth surface
BLM-25	2,500 LB	lifting flat plate
BLM-50	5,000 LB	lifting flat plate
BMU-50	5,000 LB	lifting rounds

- We also offer annual inspection of lift magnets including a lift test. Keep your lift magnets operating like new with annual inspections and load testing at our facilities by our trained technicians for only \$65/magnet. Call today to arrange for your magnet to be tested and inspected.
- Do you have an older lift magnet not in use? We repair lift magnets. Call today for a quote!
- We have successfully retro-fitted many of our older lift models to current safety conditions. Call us today.
- We can custom build special lift magnets for your specific needs.
- We also carry several models of electric lift magnets. Please see our brochure or call us.

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Spare Parts for Lift Magnets-page 20 and 21

Lift Magnet				 Br				ŋ	g	25	20	90	-50	50		=	
Spare Parts			old part number	LB non- charging units	LB-2G	LB-5G	LB-7G	LB-10G	LB-15G	BLM-25	BLM-50	BLM-60	BLMC-50	BMU-50	Type I	Type III	
1004980	Resistor	\$20.00	each	1004980		V	٧	V	٧	٧							
1004981	Resistor	\$25.00	each	1004981		V	V	V	V	V	V	V	V	V	V		
203565	Lift Magnet Switch	\$1,175.00	each	FLM30MY1													V
206360	Clear Plastic Switch Spacer	\$40.00	each	-	V	V	V	٧	V	V	V	V	V	V	V	V	V
361022	Control Switch Assembly	\$235.00	each	1116-3	V	V	V	V	V	V	V	V	V	V	V	V	V
361024	Charger Switch-BLM-25 only	\$45.00	each	1145							٧						
361025	Charger Switch	\$30.00	each	1150								V	V	V	V		
361026	AmmeterBLM Models	\$125.00	each	1155							V	V	V	V	V		
361027	Control Switch Handle	\$10.00	each	1131-3	V	V	V	٧	V	V	V	V	V	V	V	V	V
361031	Battery Cable Red	\$35.00	each	1180							V	V	V	V	V		
361032	Battery Cable Black	\$35.00	each	1185							V	٧	V	V	V		
361033	Release Pad Resistor	\$12.50	each	1190							V	V	V	V	V		
361035	Magnet Line Recept	\$65.00	each	1200							V	V	V	V	V		
361079	Cabinet Handle	\$20.00	each	1515							V	V	V	V	V		
361080	Receptacle Cover	\$55.00	each	1520							V	V	V	V	V		
361096	Cover Knob	\$7.50	each	1516							V	V	V	V	V		
361100	AmmeterLB Models	\$95.00	each	C10143	V	V	V	٧	V	V							
361101	Polarized Recept	\$30.00	each	C10144	V												
361102	Polarized Plug	\$35.00	each	C10145	V												
361108	Circ Breaker	\$12.50	each	C11680/1142		V	V	V	V	V	V	V	V	V	V		
361109	Chrg Recept	\$40.00	each	C11684/1161		V	V	V	V	V	V	V	V	V	V		
361113	Transformer-12V LB models	\$220.00	each	C11694/1092		V	V										
361113-	Transformer-12V for BLM	\$245.00	each	n/a							V	V	V	V	V		
BLM	and BMU Models only																
361117	Rectifier Stack	\$35.00	each	C11697		V	V	V	V	V	V	V	V	V	V		
361128	Clevis	\$115.00	each	1540/1545		V	V	√	V	V	√	V	V	V	V		
361129	Clevis Pin	\$45.00	each	1550/1555		V	V	٧	V	V		V	V	V	V		
361135	Cord Assembly	\$95.00	each	1004878 /1166		V	V	V	V	V	√	V	V	V	V		
361136	Battery-Jumper Cable	\$30.00	each	1004953				٧	V								
361137	Cable Assbly-Bat+	\$25.00	each	1004954-1	V	V	V										
361138	Battery Cable-Positive	\$35.00	each	1004954-2					٧								
361139	Cable Assbly Bat-	\$25.00	each	1004955	٧	V	٧	V	٧	٧							
361184	Battery Cable-Positive	\$35.00	each	1004954-3				V									
361288	Transformer 18V/24V	\$330.00	each	C11694/61288				V	٧								
361290	Transformer 36V	\$390.00	each							٧							
361317	On-Off Plate	\$12.50	each	1002651		V	٧	V	٧	٧						V	V
369191	Mag Line Plug	\$37.50	each	1630							V	V	V	V	V		

- Earlier manufactured lift magnet models listed above may require different replacement parts even though part number is the same due to the many updates to each model. If your lift magnet model listed above is manufactured prior to 2010, please call our sales department for assistance with replacement parts.
- If you do not know when your lift magnet was manufactured, we can help you with that! Call our sales department with the serial number and we will identify the manufacture date based on our serial number data base which dates back to the 1950's.

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